Threaded-NPT Diaphragm Seals





The Trerice **Threaded NPT Diaphragm Seal** is offered in both Clean-out and Non Clean-out designs, with female threaded connections of 1/4 NPT through 1 NPT. The Non Clean-out design can be furnished with diaphragm materials of Teflon (T), Viton (V), or Removable Metal (M), while the Clean-out design is available with all diaphragm choices, including Welded Metal (W).

Selection of the proper diaphragm seal is the sole responsibility of the user. Temperature and pressure limitations must be considered. Please refer to the Diaphragm Seal Design & Operation Section of this catalog. Improper application may cause failure of the seal, resulting in possible personal injury or property damage.

For correct use and application of all diaphragm seals, please refer to Diaphragm Seal Standard ASME B40.2.

| SPECIFICATIONS | | | | | |
|----------------|-----------------------------------|-------------------|-----------------------|---------------------|------------------------------------|
| Style | Available Diaphragm Types* | Diaphragm Size | Process Connection | Clean-out Design | 1/4 NPT Flushing Connection |
| 510 | M, T, V | Standard | Threaded | No | No |
| 511 | M, T, V | Standard | Threaded | No | Yes |
| 515 | M, T, V, W | Standard | Threaded | Yes | No |
| 516 | M, T, V, W | Standard | Threaded | Yes | Yes |
| 610 | М, Т | Large | Threaded | No | No |
| 611 | Μ, Τ | Large | Threaded | No | Yes |
| 615 | M, T, W | Large | Threaded | Yes | No |
| 616 | M, T, W | Large | Threaded | Yes | Yes |
| *M - Rom | ovable Metal T - Teflon V - Viton | W - Welded Metal | | Note: Due to the va | ariety of available diaphragm seal |

*M = Removable Metal, T = Teflon, V = Viton, W = Welded Metal

Note: Due to the variety of available diaphragm seal configurations and materials, it is not possible to list each weight in this catalog. Please consult factory.

HOW TO ORDER

| Diaphragm Diaphra Type Size | ragm Style | Connection Size | Diaphragm Material | Process Housing Material | Instrument Housing & Bolt Material |
|---|---------------|----------------------------|-------------------------------|--|---|
| M Metal T Teflon V Viton** W Welded [†] | J | See Connection Sizes | See Diaphragm Materials | See Process Housing Materials | CC Carbon Steel SS 316 Stainless Steel |

**Diaphragm Type V available only with Diaphragm Size 5. [†]Diaphragm Type W available only with Styles 15 and 16.

See Sizes and Materials Table



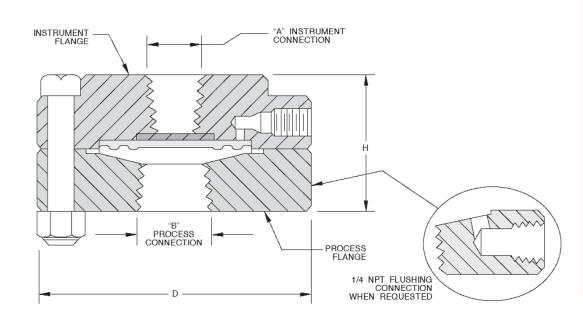
1150 W. GRAND AVE. CHICAGO, IL 60642 - TOLL-FREE: 1-800-259-2705 - PHONE: 1-312-666-2705 - FAX: 1-312-666-6458 - MASTERGAUGECO.COM

Sample Order Number: M 5 10 04 S S CC



All dimensions are nominal. Dimensions in [] are in millimeters.

Threaded-NPT Diaphragm Seals



| Diaphragm Type and Size | | A | В | H | D |
|-------------------------|----------|---------------------------|-----------------------------------|-----------|------------|
| M, T, W | 5 Series | 1/4, 1/2 NPT as specified | 1/4, 1/2, 3/4, 1 NPT as specified | 1.63 [41] | 3.25 [83] |
| V | 5 Series | 1/4, 1/2 NPT as specified | 1/4, 1/2, 3/4, 1 NPT as specified | 1.88 [48] | 3.25 [83] |
| M, T, W | 6 Series | 1/4, 1/2 NPT as specified | 1/4, 1/2, 3/4, 1 NPT as specified | 1.63 [41] | 4.00 [102] |

Sizes and Materials

| Connection Sizes | | | Diaphragm Materials | | Process Housing Materials | | |
|------------------|--------------------------------|-----------------------------|---------------------|----------------------|---------------------------|---------------------|--|
| Code | Instrument Connection (NPT) | Process Connection (NPT) | Code | Material | Code | Material | |
| 01 | 1/4 | 1/4 | D | Carpenter 20 | С | Steel | |
| 02 | 1/2 | 1/4 | F | 304 Stainless Steel* | D | Carpenter 20 | |
| 03 | 1/4 | 1/2 | G | Hastelloy B | F | 304 Stainless Steel | |
| 04 | 1/2 | 1/2 | н | Hastelloy C-276 | G | Hastelloy B | |
| 05 | 1/4 | 3/4 | М | Monel | н | Hastelloy C-276 | |
| 06 | 1/2 | 3/4 | Ν | Nickel | М | Monel | |
| 07 | 1/4 | 1 | S | 316 Stainless Steel | N | Nickel | |
| 08 | 1/2 | 1 | т | Teflon | Р | Polypropylene | |
| | | | U | Tantalum | S | 316 Stainless Steel | |
| | | | V | Viton** | т | Teflon | |
| | | | | | Z | PVC | |

* 304 Stainless Steel diaphragm not available with Diaphragm Size 6.
** Viton Diaphragm available only with Diaphragm Size 5.

